## **BRADY B-483 THERMAL TRANSFER PRINTABLE LABEL**

## **Description:**

**B-483** is a glossy white polyester film with a permanent rubber based adhesive and a topcoat specifically formulated for thermal transfer printing.

B-483 is designed for high adhesion to textured metals and low surface energy plastics.

**B-483** is specifically designed to adhere to powder coated surfaces.

Recommended ribbons are Series R6000 or Series R4900 black thermal transfer ribbons, and Series R4400 colored thermal transfer ribbons.

**B-483** is UL Recognized to UL969 Labeling and Marking Standard when printed with the Brady Series R6000 and R4900 ribbons. See UL files MH17154 for specific details. **B-483** is CSA Accepted to CAN/CSA-C22.2 No. 0.15-M95 Standard for Adhesive Labels when printed with the Brady Series R6000 ribbon. See CSA file LS 41833 for specific details.

## **Details:**

PHYSICAL PROPERTIES	TEST METHODS	AVERAGE RESULTS
Thickness	ASTM D 1000 -Substrate -Adhesive -Total	0.0020 inch (0.051 mm) 0.0020 inch (0.051 mm) 0.0040 inch (0.102 mm)

Adhesion to:	ASTM D 1000	155 oz/in (169 N/100 mm)
-Stainless Steel	20 minute dwell	160 oz/in (174 N/100 mm)
	24 hour dwell	
		55 oz/in (60 N/100 mm)
-Textured ABS	20 minute dwell	54 oz/in (59 N/100 mm)
	24 hour dwell	
D. 1		140 oz/in (153 N/100 mm)
-Polypropylene	20 minute dwell	143 oz/in (156 N/100 mm)
	24 hour dwell	
-Painted Enamel		144 oz/in (157 N/100 mm)
-ramteu Enamei	20 minute dwell	149 oz/in (162 N/100 mm)
	24 hour dwell	
Powder Coated Metal		102 oz/in (111 N/100 mm)
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	24 hour dwell	
Tack	ASTM D 2979	39 oz (1122 g)
	Polyken™ Probe Tack	
	0.5 second dwell	

Performance properties tested on **B-483** printed with alphanumerics, and a 5 mil and 10 mil minimum X dimension barcode using Series R6000 and R4900 ribbons and a BradyPrinter<sup>TM</sup> THT 300X Thermal Transfer Printer. Printed samples of B-483 were laminated to aluminum before exposure to the indicated environmental condition. Results the same for both ribbons unless noted otherwise.

PERFORMANCE PROPERTIES	TEST METHODS	TYPICAL RESULTS  No visible effect	
Long Term High Service Temperature	30 days at 248°F (120°C)		
Long Term Low Service Temperature	30 days at -40°F (-40°C)	No visible effect	
Humidity Resistance	30 days at 100°F (37°C), 95% R.H.	No visible effect	
UV Light Resistance	30 days in UV Sunlighter™ 100	No visible effect	

Weatherability	ASTM G 26 30 days in Xenon Arc Weatherometer	No visible effect
Salt Fog Resistance	ASTM B 117 30 days in 5% salt fog solution chamber	No visible effect

PERFORMANCE PROPERTY	CHEMICAL RESISTANCE
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Samples printed with Series R6000 and R4900 ribbons using a BradyPrinter™ THT Model 300X Thermal Transfer Printer. Test were conducted after 24 hour dwell. Testing consisted of 5 cycles of 10 minute immersions in the specified chemical reagent followed by 30 minute recovery periods. After final immersion, samples rubbed 10 times with cotton swab saturated with test fluid.

	SUBJECTIVE OBSERVATION OF VISUAL CHANGE		
CHEMICAL REAGENT	EFFECT TO LABEL STOCK	R4900	R6000
Methyl Ethyl Ketone	Slight adhesive ooze	No visible effect w/o rub, complete print removal after rub	No visible effect w/o rub, complete print removal after rub
1,1,1-Trichloroethane	No visible effect	No visible effect w/o rub, complete print removal after rub	No visible effect w/o rub, complete print removal after rub
Toluene	No visible effect	No visible effect w/o rub, complete print removal after rub	No visible effect w/o rub, complete print removal after rub
Isopropyl Alcohol	No visible effect	No visible effect with or without rub	No visible effect with or without rub
Mineral Spirits	Slight adhesive ooze	No visible effect with or without rub	No visible effect with or without rub

JP-8 Jet Fuel	No visible effect	No visible effect with or without rub	No visible effect with or without rub
SAE 20 WT Oil	No visible effect	No visible effect with or without rub	No visible effect with or without rub
Mil 5606 Oil	Slight adhesive ooze	No visible effect with or without rub	No visible effect with or without rub
Speedi Kut Cutting Oil 332	No visible effect	No visible effect with or without rub	No visible effect with or without rub
Gasoline	No visible effect	No visible effect w/o rub, slight print removal after rub	No visible effect w/o rub, slight print removal after rub
Rust Veto® 342	No visible effect	No visible effect with or without rub	No visible effect with or without rub
Skydrol® 500B-4	No visible effect	Moderate print removal w/o rub, complete print removal with rub	No visible effect w/o rub, complete print removal after rub
Super Agitene®	Slight adhesive ooze	No visible effect with or without rub	No visible effect with or without rub
Deionized Water	No visible effect	No visible effect with or without rub	No visible effect with or without rub
3% Alconox® Detergent	No visible effect	No visible effect with or without rub	No visible effect with or without
Northwoods™ Buzz Saw Citrus Degreaser	No visible effect	No visible effect	No visible effect

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Toll Free: 888-568-1230 E-mail: sales@lanshack.com Web: www.lanshack.com